

Hangul Consonants

Simple Consonants	Stressed Consonants (for initial or final positions)	Double Consonants (for final positions only)
ㄱ k(g)	ㄲ kk(gg)	ㄳ ks
ㄴ n		ㄴㅅ nj ㄴㅎ nh
ㄷ t(d)	ㄸ tt(dd)	
ㄹ r (initial) l (final)		ㄹㅇ lg ㄹㅁ lm ㄹㅂ lb ㄹㅅ ls ㄹㅌ lt ㄹㅍ lp ㄹㅎ lh
ㅁ m		
ㅂ p(b)	ㅃ pp(bb)	ㅃㅅ ps
ㅅ s	ㅆ ss	
ㅇ -ng (final) (no sound as initial)		
ㅈ ch(j)	ㅉ jj	
ㅊ ch'		
ㅋ k'		
ㅌ t'		
ㅍ p'		
ㅎ h		

Stressed consonants are pronounced with more stress by far than their unvoiced English counterparts, g, d, b, s, and j. Aspirated consonants ch', k', t', and p' are said with an unabashed explosion of air. Initial 'r' is pronounced akin to its Spanish counterpart.

source: "Standard English-Korean Korean-English Dictionary for Foreigners" Hollym publishers